- (- 1) - 1)

METHOD I

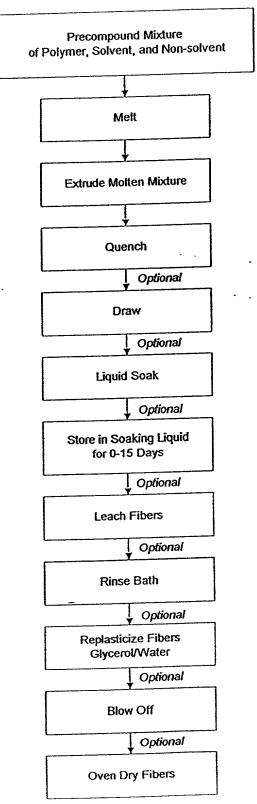
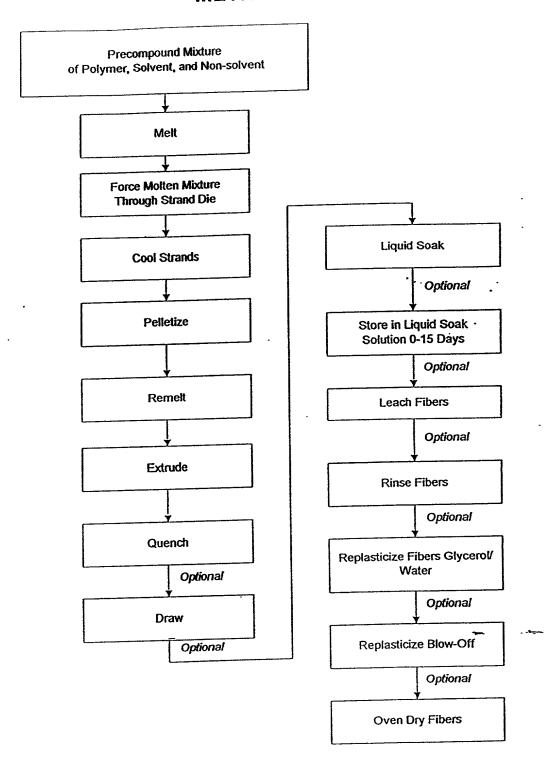


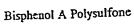
FIG. 1

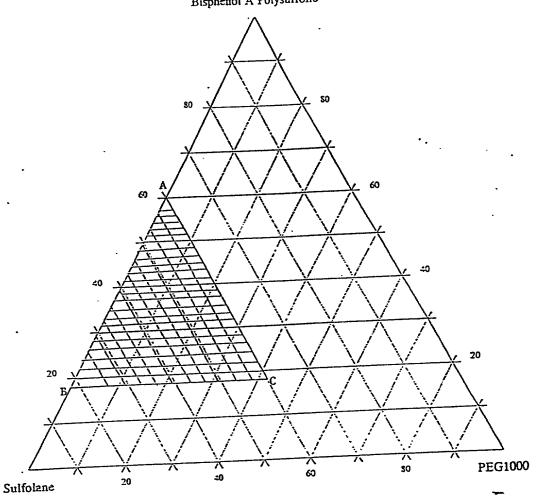


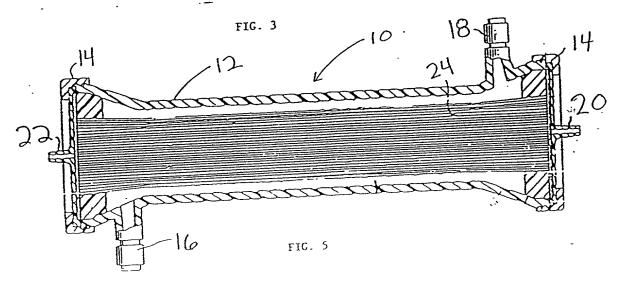
Hang them At them At Hone them then their

H H H Steel the Steel

FIG. 2







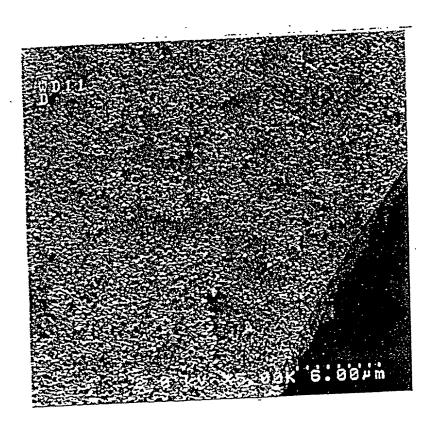


FIG. 4